

# FISCHER-BACKUS

## ITEM STANDARD ROUTER AND QUALITY ASSURANCE REPORT

P/N: 80-0528-0

CUSTOMER: VAD

DWG#: 70-22606

REV: B

### 10 STOCKROOM

PULL MATERIALS:

*Correct parts in required quantity are placed in job tray. Materials are easily identified.*

MAKE LABEL:

70-22606 REV B LOT# _____

*Correct text on label.*

CUT:

1 x 60-0268, cable 10-cond #22, L= 3 [feet] 10 [inches]

*Cable cut within tolerance per 92-0013.*

### 20 FINAL ASSEMBLY

Slide on heat-shrink (over both ends) per drawing.

Remove jacket, cut spares: A= 8.0 [inches]

B=1-1/4 [inches]

*Length within tolerance per 92-0013.*

Twist wires per drawing before cutting to length.

Trim wires end B per drawing.

TERMINATE CONTACTS AT: A - 12-0055, strip .25 [Hand Tool: 75-0002]

B - 10-0058, strip .11 [Applicator: 76-0002]

*No conductor damage per 92-0008. 100% visual inspection per Crimp Inspection book, 92-0082.*

INSTALL HARDWARE, PLUG PER DRAWING.

*Connectors wired correctly, all contacts seated.*

*No component damage.*

Label as per drawing.

FINAL TEST:

Tester: 74-0097-0

Test File: 80-0528-0

Rev Date: 3-18-98

Test Cable: 93-0139-0 Port P1

NOTE: Test and Probe.

*QC log entry*

### 999 SHIPPING

*Correct quantity.*

*Correct packing list and labels per shipping spec.*

*All operations signed off.*

*Packed and wrapped to prevent transit damage.*